



Kizen[®]

FORCE

HOT MELT ADHESIVE

KEY FEATURES

- Strong bonds on a variety of substrates
- Fast set speeds
- Outstanding thermal stability and ultra-precise drops

DESCRIPTION

Ideal for end of line packaging, including case and carton sealing and tray erecting, Kizen FORCE is the all-purpose grade hot melt adhesive in the Kizen product line.

Based on a water-white technology, Kizen FORCE is designed for ease of use, offering fast set speeds and adhesion to a variety of packaging substrates. It also possesses outstanding thermal stability, aiding in low maintenance, char-free operations.

Furthermore, as part of the Kizen product line, Kizen FORCE offers tailored rheology, which facilitates ultra-precise application and clean cut off. Additionally, its low viscosity and excellent specific adhesion enable strong bonds.

PACKAGING

Available in mini-pastille form in 35 lb cartons and 1000 lb supersacks.

SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 77°F or below. Storage temperature should not exceed 100°F.

COUNTRY OF MANUFACTURE

United States

HEALTH AND SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

LIMITED WARRANTY

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TYPICAL PROPERTIES*

Description	Results
Thermosel Viscosity (Brookfield - ASTM D3236)	930 cP @ 350°F 1,310 cP @ 325°F 2,060 cP @ 300°F 3,140 cP @ 275°F
Softening Point (Ring and Ball Herzog - ASTM E28)	228°F
Suggested Running Temperature	325 - 350°F

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BOSTIK HOTLINE

Smart help
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